## **Data Sheet**

# Silicate Render HP KR



mineral decorative render, with scraped render finish, without biocide film preservation, for exterior use



## Field of application

For creating decorative, mineral surfaces on exterior silicificating mineral substrates, e.g. even exterior plaster surfaces (compressive strength category as well as on mineral reinforcement plasters in the Brillux ETIC system.

## **Properties**

- no biocidal agents, against algal and fungal attack (Hybrid Protect)
- adheres well to the substrate by means of silification
- based on silicate in accordance with DIN EN 15824 with organic stabilizers
- weather-resistant
- exceedingly diffusible
- easily texturable
- for exterior use
- surface active, hydrophilic, creates an even moisture balance
- in system build-up with Ultrasil HP 1901, protects against early algal and/or fungal infestation
- certified as a top coat in the Brillux ETIC system

## **Material description**

Standard color 0095 white

A selection of additional color shades (similar to Ultrasil HP 1901) is

available as factory tinting.

**Types and texture** Silicate Render HP KR K2 3633 Scraped render finish 1,5–2,0 mm \*)

Silicate Render HP KR K3 3643 Scraped render finish 2,5–3,0 mm \*)

\*) grain structure

Base material Potassium silicate with organic stabilizers

Density ca. 1,8-2,0 g/cm<sup>3</sup>

Packaging 25 kg



#### Use

#### **Thinning**

Depending on the substrate absorbency and the situation on site, dilute

slightly with water, as required.

**Tinting** 

Do not tint.

#### **Application**

Before application, stir Silicate Render HP KR well with a powerful stirrer (at least 900 watts) and a right-handed spiral stirring rod (plaster stirring rod). Apply with a stainless steel smoothing trowel or an appropriate worm conveyor pump machine. Smooth down the applied render to its grain thickness and, depending on the desired texture effect, abrade it with the Plastic Trowel 3791 or the Polyurethane Float 3781. To avoid lap marks, apply the render wet-in-wet. For large are-as in particular, we recommend employing a sufficient number of workers.

#### Consumption

Silicate Render HP KR K2 3633 ca. 3,4 kg/m<sup>2</sup> Silicate Render HP KR K3 3643 ca. 4,0 kg/m<sup>2</sup>

Determine the exact consumption by means of a test application on the

object to be coated

#### Application temperature

Do not apply at an air or substrate temperature below +8 °C or above +30 °C. The temperature limits must be complied with even during the curing time.

Tool cleaning

Clean tools immediately after use with water.

## Drying (+20°C, 65% relative humidity)

Surface dry after approx. 24 hours. Completely dry after approx. 5 days. Ensure a minimum drying time of 12 hours between the individual coatings (primer, intermediate coat and render coating). Coat Silicate Render HP only after a sufficient curing time of approx. 5 days, depending on the meteorological conditions.

Allow longer drying times at lower temperatures and/or higher air humidity.

## Storage

Store in a cool, dry and frost-free location. Use the material within 12 months.

## Declaration

#### **Notes**

Avoid contact with skin and eyes. Wear eye protection. In the event of contact with the eyes: carefully rinse with water for several minutes. If possible, remove contact lenses (where applicable). Keep rinsing and seek medical advice. Use closed work clothing and wear long trousers. Avoid prolonged skin contact with the render. Upon contact with skin (or hair): immediately remove all contaminated items of clothing. Shower or otherwise wash skin with water. The longer the fresh render remains in contact with the skin, the greater the risk of serious skin injuries. Wear suitable protective gloves made of nitrile rubber. Keep out of reach of children. Always observe the occupational health and safety instructions from the manufacturer during the application phase.

#### Product-code

M-SK01

Comply with the specifications in the current Safety Data Sheet.



## Substrate preparation

- The substrate must be silicificating, level, solid, dry, clean, loadbearing and free from efflorescence, sinter layers, separating agents, corrosion-promoting components or other intermediate layers affecting the adhesion.
- Dampness must be prevented from penetrating through the render, e.g. via connections, cracks, etc.
- Check existing coatings for their suitability, load-bearing capacity and adhesive properties.
- Remove defective and unsuitable coatings thoroughly and dispose of them in accordance with the applicable regulations.
- Clean areas infested with fungus or algae thoroughly and treat them with Universal Disinfectant 542\*. (\*Use biocide products with care. Always read the label and product information before use.).
- Treat replastered areas with a fluorine primer, if the subsequent paint coat is to be tinted, prime the entire surface.
- Coat reinforcement layers after allowing sufficient time for the curing and drying times (at least 3 days, at +20 °C, 65% relative humidity).
- AAlso see VOB Part C, DIN 18363, Section 3.

## Render coating, exterior

Substrates	Primer	Intermediate coat <sup>2)</sup>	Render coating	Top coat
Mineral reinforcement layers in the Brillux ETIC system		Silicate-Brush-On Filler 3639 (only for colored render coating)	Silicate Render HP KR <sup>2)</sup>	2x Ultrasil HP 1901 in the color shade of the render coating <sup>3)</sup>
Untreated, normal and low-absorbent exterior substrates, e.g. plaster compressive strength category CS II–CS IV) 1)		Silicate-Brush-On Filler 3639 in the color shade of the render coating		
Highly absorbent substrates, e.g. exterior plaster (compressive strength category CS II–CS IV) 1), intact mineral coatings	2x wet-on-damp Fondosil 1903, diluted 1 : 1 with water			

<sup>1)</sup> Minimum compressive strength > 2,0 N/mm<sup>2</sup>



<sup>&</sup>lt;sup>2)</sup> For a colored render coating, tint the Silicate-Brush-On Filler 3639 in accordance with the render color shade.

<sup>3)</sup> The render coating and the top coat must always have the same color shade.

#### Notes

natural stone.

Contiguous surfaces On contiguous areas, use only materials of the same production batch

or mix the required quantity of materials.

New mineral substrates Before coating wait at least 14 days, preferably 4 weeks, for the curing

and drying of new mineral substrates, especially plaster surfaces (limecement and cement mortar). Depending on weather conditions and the

season, the drying process may take longer.

**Colored coating on ETICS** Colored coatings on ETIC systems with a light reflective value ≥ 20 can

be created without restrictions. If colors with a light reflective value < 20 are to be applied, the color shade's usability must be clarified in

consultation with the Brillux consulting service.

Surface irregularities after 
Due to the chemical curing process, color and surface irregularities can

occur depending on the weather conditions. Such effects are not technical or functional defects, and no complaints are accepted in this

context.

drying

Protecting the coating 
During use and while drying and curing, the surfaces must be protected

from moisture impact, e.g. rain, but also from excessively rapid dehydration, e.g. due to strong winds, direct sunlight, etc. Do not apply to heated-up substrates. Use protective tarpaulines as required.

On horizontal surfaces Do not use render coatings on horizontal surfaces. Projecting building

components, e.g. window sills, molding, wall copings, must be covered

properly to prevent streaks of dirt and moisture penetration.

**Further information** Follow the instructions on the data sheets of the products used.

## Remark

This Data Sheet is based on extensive development work and years of practical experience. The translation corresponds to the current German version, in compliance with the German laws, regulations, standards and guidelines. Its content does not constitute a contractual legal relationship. The user/buyer is not released from the responsibility of checking our products to ensure they are suitable for the intended application. In addition, our general terms of business apply.

When a new version of this Data Sheet with updated information is published, the previous version no longer applies. The current version is available on our website.

Brillux Weseler Straße 401 48163 Münster GERMANY Phone +49 251 7188-0 Fax +49 251 7188-105 info@brillux.de www.brillux.com

