Hydro-PU-Tec Silk Matt Enamel 2088

water-based, low odor, premium quality, for interior use





Field of application

For environmentally friendly, particularly high-quality intermediate and top coats on primed wooden and metal surfaces indoors. Preferred applications include, for example, doors, facings, frames, wooden paneling, etc. Can also be used for renovating intact enamel paint coats.

Properties

- Water-based
- Low odor
- Premium silk matt enamel paint
- For interior use
- Based on state-of-the-art PU bonding agent technology
- Excellent flow
- Low yellowing tendency
- Good light resistance
- Water-vapor-permeable
- Block-resistant
- Easy to clean
- Complies with EN 71-3 Safety of toys, resistant to saliva and perspiration
- Tested according to requirements of AgBB evaluation schemes
- Easy to apply

Material description

Colors0095 white
A number of additional color shades can be mixed with the Brillux Color
System.Gloss gradeSilk mattBase materialUrethane acrylate copolymer

VOC EU limit value for this product (Cat. A/d): 130 g/l (2010). This product contains max. 100 g/l VOC.



Material description	
Constituent substances	Urethane acrylate copolymers, titanium oxide, inorganic/organic colored pigments, organic filler materials, water, glycols, additives and preservatives.
Density	Approx. 1.27–1.30 g/cm ³
Packaging	0095 white: 750 ml, 3 l Color System: 750 ml, 3 l
Use	
Thinning	If necessary, dilute with water up to approx. 5%.
Tinting	All colors can be mixed with one another without limitations.
Compatibility	Do not mix with other types of materials.
Application	Hydro-PU-Tec Silk Matt Enamel 2088 can be applied using a paintbrush or a roller. Paint brushes with synthetic bristles, such as the Uni-Plus Paint Brush, round 1204 are suitable for brush application. We recommend applying the material using the Hydro Paint Roller 1288 and smoothening the surface using the paintbrushes mentioned above. For roller application the Foam Paint Roller, Round 1107 or 1135 is particularly suitable. For spray application we recommend using Hydro- PU-XSpray Silk Matt Enamel 2288.
Consumption	Approx. 110–130 ml/m ² per layer. Determine the exact consumption by means of a test application on the object to be coated.
Application temperature	Do not apply if air or object temperature is below +5°C.
Tool cleaning	Clean tools with water immediately after use.
Drying (+20°C, 65% relative humic	dity)
	Dust dry after approx. 2 hours. Recoatable after approx. 8 hours. Allow for longer drying time if the temperature is lower and/or the humidity is higher.
Storage	
	Store in a cool, dry and frost-free place. Reseal opened containers tightly.
Declaration	
Note	Contains preservatives.
Product code	BSW30 Comply with the specifications in the current safety data sheet. Information for people allergic to isothiazolinone can be obtained by calling +49 251 7188-403



Substrate preparation The substrate must be solid, dry, clean, load-bearing and free from separating agents. Check the suitability, load-bearing capacity and adhesive properties of existing coatings. Remove defective and unsuitable coatings completely and dispose of them in accordance the applicable regulations. Thoroughly sand intact enamel paint

adhesive properties of existing coatings. Remove defective and unsuitable coatings completely and dispose of them in accordance with the applicable regulations. Thoroughly sand intact enamel paint coatings. Hazardous particles and vapors may be released while reworking or removing old paint coats, e.g. as a result of sanding, paint removal by heat gun, etc. Only perform this kind of work in well ventilated areas and ensure the use of appropriate protective equipment (including respiratory protective equipment) as required. Pretreat, prime and/or apply the intermediate coat to the substrate, as required. See also VOB Part C, DIN 18363, Section 3.

Interior coats on wood

Substrates	Prime coat ^{1) 2)}	Intermediate coat	Top coat
Wooden components, wooden materials, untreated	Depending on requirements, Lacryl Universal Primer 246 or Isoprimer 243	Depending on requirements and selection with Hydro-PU- Tec Undercoat 2020 or Isoprimer 243	1–2x Hydro-PU-Tec Silk Matt Enamel 2088
Wooden components, wooden materials, with intact old alkyd resin coating	If necessary, apply Lacryl		
Wooden components, wooden materials, with intact old emulsion paint coating			

¹⁾ When using white or light coatings, apply the prime coat with Isoprimer 243 to prevent water-soluble constituents from bleeding through. We recommend applying two coats of primer on wood that is very rich in active substances.

²⁾ Depending on the individual requirements in interior areas, e.g. Enamel Filler 518 can be used to fill surfaces after priming.

Interior coats on iron/steel

Substrates	Prime coat ^{1) 2)}	Intermediate coat	Top coat
Iron/steel, untreated	Depending on requirements Metal Primer 850 or Multi- Primer 227		
Iron/steel, factory-primed		Depending on requirements and selection with Hydro-PU-	1–2x Hydro-PU-Tec Silk
Iron/steel, With intact, load-bearing old alkyd resin coating	Apply Metal Primer 850 or Multi-Primer 227 to damaged areas		Matt Enamel 2088
Iron/steel, With intact, load-bearing old emulsion paint coating			

¹⁾ Depending on the individual requirements in interior areas, e.g. Enamel Filler 518 can be used to fill surfaces after priming.

²⁾ For coil coating, powder coating, and two-component coatings as well as anodized aluminum, we recommend priming with 2K-EP Varioprimer 865 or 2K-EP Varioprimer S 864.



Interior coats on zinc, galvanized steel, aluminum, hard PVC

Substrates	Prime coat ^{1) 2)}	Intermediate coat	Top coat
Untreated zinc and galvanized components	Depending on the requirements and selection with Lacryl Universal	-	
Untreated aluminum	Primer 246, 2K-Aqua EP Primer 2373, 2K-EP Varioprimer 865 or 2K-EP Varioprimer S 864	Depending on requirements and selection with Hydro-PU-Tec Undercoat 2020, Lacryl	
Untreated hard PVC	Depending on the requirements and selection with Lacryl Universal Primer 246, 2K-EP Varioprimer 865 or 2K-EP Varioprimer S 864	Universal Primer 246 or Hydro-PU-Tec Silk Matt Enamel 2088	1–2x Hydro-PU-Tec Silk Matt Enamel 2088
Intact, load-bearing old alkyd resin coating	Apply 1–2 coats of Lacryl Universal Primer 246, 2K- Aqua EP Primer 2373, 2K-	Depending on requirements and selection with Hydro-PU-Tec	
Intact, load-bearing old emulsion paint coating	EP Varioprimer 865 or 2K- EP Varioprimer S 864 to damaged areas	Undercoat 2020 or Lacryl Universal Primer 246	

¹⁾ Depending on the individual requirements in interior areas, e.g. Enamel Filler 518 can be used to fill surfaces after priming.

²⁾ For coil coating, powder coating and two-component coatings as well as anodized aluminum, we recommend priming with 2K-EP Varioprimer 865 or 2K-EP Varioprimer S 864.

Notes	
Sand the substrates	We recommend sanding the surfaces between the individual working steps. Light sanding is required for a "paint-on-paint" structure.
Follow safety measures	The standard protective measures must also be adhered to when applying low-emission paints. Keep out of reach of children. Use the Dust Filter P2 during sanding. Ensure proper ventilation during application and drying. Avoid eating, drinking and smoking during application. Upon contact with eyes or skin, immediately rinse thoroughly with water. Ensure that the material does not enter the sewage system, waters or soil.
Avoid contact with plasticizers	Do not allow the paint coating to come into contact with plastics containing plasticizers, e.g. sealing profiles/sealants. Use plasticizer-free profiles.
High-use surfaces	For surfaces with a higher degree of exposure, we recommend using two-component enamel paint systems.
Avoid "paint-on-paint" contacts	Water-based enamel paints exhibit thermoplastic behavior. As a consequence, "paint-on-paint" contacts, e.g. due to stacking, must be avoided.
Implementation in brilliant and intense color shades	Brilliant, pure intense color shades, e.g. in the yellow, orange, red, magenta and yellow-green range have a low hiding power due to the nature of their pigments. When using critical color shades in these color ranges, we recommend applying a full-covering prime coat in the corresponding base color (Basecode). In addition to the standard coating buildup, additional coats may be required.



Notes	
Abrasion in the event of mechanical stress	Pigment abrasion may occur on the coating surface for intense and dark color shades in cases involving mechanical stress. This corresponds to the state of the art for silk matt enamel paints and does not justify a complaint.
Cleaning and care	For cleaning the painted surfaces, use a clean, soft cloth, dry or damp, without abrasive, solvent-based or caustic agents. Clean without applying excessive pressure (do not polish the surfaces). Perform a test cleaning beforehand in an inconspicuous area. Only clean surfaces that have completely dried and cured.
Further information	Follow the instructions in the data sheets of the products used.
Remark	
	This data sheet is based on extensive development work and years of practical experience. The translation corresponds to the current German version, in compliance with the German laws, regulations, standards and guidelines. Its content does not constitute a contractual legal relationship. The user/buyer is not released from the responsibility of checking our products to ensure they are suitable for the intended application. In addition, our general terms of business apply.
	When a new version of this data sheet with updated information is published, the previous version no longer applies. The current version is available on our website.
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