Spray Paint Hammer Blow Effect 1057

Quick drying, metallic gloss, good flow properties, for interior and exterior use



Field of application				
	For metallic-gloss spray paint coats with a hammer blow effect for both indoors and outdoors. Suitable for objects made of wood, metal, cardboard, stone etc. such as mesh or metallic parts, after appropriate substrate preparation and priming.			
Properties				
	 Weather-resistant hammer blow effect spray paint For interior and exterior use Metallic gloss With a uniform hammer blow effect High-yield 			
Material description				
Color	0200 silver			
Gloss grade	Metallic gloss			
Base material	Nitro-combination resins, solvent-based			
Flash point	Approx4 °C			
Density	Not determined			



Application	Shake the can of Spray Paint Hammer Blow Effect 1057 thoroughly for at least 3 minutes from the moment that you can hear the mixing ball. Always hold the spray can in an upright position when spraying. Spray a sample surface and check the color. Evenly spray the surfaces twice in two cross-spray applications at a distance of approx. 25 cm. Always start to spray outside of the area to be sprayed and avoid short bursts of spraying. Between spray coats, allow approx. 5 minutes to flash off at 20°C. Read the label before use.
Consumption	Approx. 200 ml/m ² per layer. Film thickness with two cross-spray applications: approx. 40 to 50 μ m. Determine the exact consumption by means of a test application on the object to be coated.
Application temperature	Do not apply if air or object temperature is below +10°C. We recommend application in a temperature range between +18°C and +25°C and relative humidity of 40–60%.
Drying (+20°C, 65% relative humic	ditv)
	Can be coated with the same material immediately. Dust-dry after approx. 15–20 minutes. Completely dry after approx. 24 hours. Allow longer drying times at lower temperatures and/or higher air humidity.
Storage	
	Store and transport the spray cans in an upright position between 15 and 25°C. Ensure they are dry and protected from chemical and mechanical influences. Protect from sunlight and temperatures over +50°C.
Declaration	
Product code	Not assigned. Comply with the specifications in the current safety data sheet.
Coating build-up	
Substrate preparation	The substrate must be solid, dry, clean, with good adhesiveness, load- bearing and free from separating agents. Check the suitability, load- bearing capacity and adhesive properties of existing coatings. Thoroughly remove defective and unsuitable coatings and dispose of them in accordance with the applicable regulations. Thoroughly sand intact old coatings. Hazardous particles and vapors may be released while reworking or removing old paint coats, e.g. as a result of sanding, paint removal by heat gun, etc. Only perform this kind of work in well ventilated areas and ensure the use of appropriate protective equipment (including respiratory protective equipment) as required. Pretreat, prime and/or apply the intermediate coat to the substrate, as required. See also VOB Part C, DIN 18363, Section 3.

Spray application with Spray Paint Hammer Blow Effect 1057

Substrates	Prime coat	Intermediate coat	Top coat
Wood, cardboard, stone, etc. ¹⁾	Spray Paint Primer 1059	Spray Paint Hammer Blow Effect 1057	Spray Paint Hammer Blow Effect 1057
Iron/steel	Spray Paint Primer 1059, twice on exterior surfaces		

¹⁾ When using cardboard and wood, material can only be used indoors.



Notes		
	Existing coats	Spray paints may dissolve existing coats. Where there may be insufficient adhesion as a result of dissolution, e.g. on old oil and synthetic resin paint coats, we recommend applying a test coat.
	Cover surfaces	Cover adjacent areas to prevent them from being coated with spray unintentionally.
	Application outdoors	Only spray during dry weather and in wind-protected locations. Avoid direct sunlight.
	Application indoors	Ensure proper ventilation during application and drying indoors.
	Further information	Follow the instructions in the data sheets of the products used.
Remark		
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When a new version of this data sheet with updated information is published, the previous version no longer applies. The current version is available on our website.

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