

Synthetic Resin Filler 1022



Fast-drying, high-build tube filler, can be sanded wet or dry, white, for exterior and interior use

Field of application

For filling wooden pores, scratches, smaller holes or other defects on primed components made of wood, wood-based materials, metal, etc., for exterior and interior use.

Properties

- For interior and exterior use
- Fast-drying
- Easy to apply
- High-build
- Crack-free up to 1000 µm layer thickness
- Low odor
- Very easy to sand
- Can be coated with any alkyd or acrylic paint

Material description

Color	White
Base material	High-build filler based on synthetic resin base
Density	Approx. 2.31 g/cm ³
Packaging	250 g tube

Use

Compatibility	Do not mix with other types of materials.
Application	Thinly apply Synthetic Resin Filler 1022 in one or more coats, using a Japanese filler knife.
Consumption	Depends on the respective size and scope of the defect.
Application temperature	Do not apply if air or object temperature is below +5 °C.
Tool cleaning	Clean tools immediately after use with Universal Thinner 432.

Drying (+20 °C, 65% relative humidity)

Can be sanded and processed after approx. 3–4 hours.
Allow for longer drying time if the temperature is lower and/or the humidity is higher.

Storage

Store in a cool, dry, and frost-free place. Reseal opened containers tightly.

Declaration

Product code BSL30
Comply with the specifications in the current Safety Data Sheet.

Coating build-up

Substrate preparation The substrate must be solid, dry, clean, with good adhesiveness, load-bearing, and free from separating agents. Check existing coatings for their suitability, load-bearing capacity, and adhesion. Thoroughly remove defective and unsuitable coatings and dispose of them in accordance with the applicable regulations. Sand intact paint coatings thoroughly. Hazardous particles and vapors may be released while reworking or removing old paint coats, e.g., as a result of sanding, paint removal by heat gun, etc. Perform such work only in well ventilated areas and ensure the use of appropriate protective equipment (including respiratory protective equipment) as required. See also VOB Part C, DIN 18363, Paragraph 3.

Prime coat Depending on the component, requirement and selection with alkyd or epoxy resin primer, e.g., Impredur Primer 835, Metal Primer 850, 2K-Aqua Epoxy Primer 2373, 2C Epoxy Varioprimer S 864 or 2C Epoxy Varioprimer S 864.

Filling Depending on the individual requirements, fill one or more times with Synthetic Resin Filler 1022.

Intermediate and top coats Depending on the component, requirement and selection, continue with the system build-up using alkyd resin or acrylic enamel paints.

Notes

Ensure proper ventilation Ensure proper ventilation during application and drying.

Only spot filling in exterior areas Enamel filler according to VOB, DIN 18363, only use for spot filling on exterior wooden surfaces.

Further information Follow the instructions in the data sheets of the products used.

Remark

This Data Sheet is based on extensive development work and years of practical experience. The translation corresponds to the current German version, in compliance with the German laws, regulations, standards and guidelines. Its content does not constitute a contractual legal relationship. The user/buyer is not released from the responsibility of checking our products to ensure they are suitable for the intended application. In addition, our general terms of business apply.

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