



## Safety Data Sheet according to Regulation (EC) No 1907/2006

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Pattex Montage

SDS No. : 238985  
V002.1

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Replaces version from: 29.05.2015

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Pattex Montage

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Assembly adhesive, dispersion

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

Fax-no.: +44 (1442) 278071

ua-productsafety.uk@henkel.com

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 0 8701 906777 - For further general health & safety, technical and practical advice on this product, please call +44 (0) 1606 593933 or write to: Technical Services; Henkel Limited; Road 5; Winsford Industrial Estate; Winsford; Cheshire; CW7 3QY- Email: technical.services@henkel.co.uk

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

#### 2.2. Label elements

##### Label elements (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

##### Supplemental information

Contains preservative(s): Isothiazolinone mixture 3:1 (CIT/MIT). May produce an allergic reaction.

##### Precautionary statement:

P101 If medical advice is needed, have product container or label at hand.  
P102 Keep out of reach of children.

**2.3. Other hazards**

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**SECTION 3: Composition/information on ingredients****3.2. Mixtures****General chemical description:**

1-Component assembly adhesive

**Base substances of preparation:**

Styrene-acrylate copolymer

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Isothiazolinone mixture 3:1 (CIT/MIT) 55965-84-9		0,0001- < 0,0015 % ( 1 ppm- < 15 ppm)	Acute Tox. 2 H330 Acute Tox. 3 H301 Acute Tox. 2 H310 Skin Corr. 1B H314 Skin Sens. 1A H317 Aquatic Acute 1 H400 Aquatic Chronic 1 H410 M factor (Acute Aquat Tox): 100 M factor (Chron Aquat Tox): 10

For full text of the H - statements and other abbreviations see section 16 "Other information".

Substances without classification may have community workplace exposure limits available.

**SECTION 4: First aid measures****4.1. Description of first aid measures**

## General information:

In case of adverse health effects seek medical advice.

## Inhalation:

Move to fresh air, consult doctor if complaint persists.

## Skin contact:

Rinse with running water and soap. Apply replenishing cream. Change all contaminated clothing.

## Eye contact:

Rinse immediately with plenty of running water, seek medical advice if necessary.

## Ingestion:

Rinse mouth and throat. Drink 1-2 glasses of water. Seek medical advice.

**4.2. Most important symptoms and effects, both acute and delayed**

No data available.

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

#### Suitable extinguishing media:

carbon dioxide, foam, powder, water spray jet, fine water spray

#### Extinguishing media which must not be used for safety reasons:

High pressure waterjet

### 5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO<sub>2</sub>) can be released.

### 5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment.

Danger of slipping on spilled product.

Avoid contact with skin and eyes.

### 6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

### 6.3. Methods and material for containment and cleaning up

Remove mechanically.

Dispose of contaminated material as waste according to Section 13.

### 6.4. Reference to other sections

See advice in section 8

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid skin and eye contact.

#### Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

### 7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container.

Store in a cool, dry place.

Temperatures between 0 °C and + 30 °C

Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

### 7.3. Specific end use(s)

Assembly adhesive, dispersion

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational Exposure Limits

Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Limestone 1317-65-3 [CALCIUM CARBONATE, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [CALCIUM CARBONATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [LIMESTONE, RESPIRABLE MARBLE, RESPIRABLE]		4	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [LIMESTONE, TOTAL INHALABLE MARBLE, TOTAL INHALABLE]		10	Time Weighted Average (TWA):		EH40 WEL

#### Occupational Exposure Limits

Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Limestone 1317-65-3 [CALCIUM CARBONATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		IR_OEL
Limestone 1317-65-3 [CALCIUM CARBONATE, TOTAL INHALABLE DUST]		10	Time Weighted Average (TWA):		IR_OEL

#### Biological Exposure Indices:

None

#### 8.2. Exposure controls:

Respiratory protection:  
Ensure adequate ventilation.

Hand protection:  
Recommended are gloves made from Nitril rubber (Material thickness >0,1 mm, Perforation time < 30s).Gloves should be replaced after each short time contact or contamination. Available at laboratory specialized trade or at pharmacies / chemist's shops.

Eye protection:  
Goggles which can be tightly sealed.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Appearance	paste liquid white
Odor	typical
Odour threshold	No data available / Not applicable
pH (20 °C (68 °F))	7,8 - 9,8
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	100 °C (212 °F)
Flash point	Not applicable
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable
Density (20 °C (68 °F))	1,29 - 1,40 g/cm <sup>3</sup>
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (23 °C (73.4 °F); Solvent: Water)	Insoluble
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

**9.2. Other information**

No data available / Not applicable

**SECTION 10: Stability and reactivity****10.1. Reactivity**

Reaction with acids: production of heat and carbon dioxide.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

None if used for intended purpose.

**10.5. Incompatible materials**

See section reactivity.

**10.6. Hazardous decomposition products**

None known.

**SECTION 11: Toxicological information****11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**Sensitizing:**

An allergic reaction cannot be excluded after repeated skin contact.

**Acute oral toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Isothiazolinone mixture 3:1 (CIT/MIT) 55965-84-9	LD50	53 mg/kg	oral		rat	not specified

**Acute inhalative toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Isothiazolinone mixture 3:1 (CIT/MIT) 55965-84-9	LC50	0,171 mg/l	aerosol	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

**Acute dermal toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Isothiazolinone mixture 3:1 (CIT/MIT) 55965-84-9	LD50	87,12 mg/kg	dermal		rabbit	OECD Guideline 402 (Acute Dermal Toxicity)

**Skin corrosion/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Isothiazolinone mixture 3:1 (CIT/MIT) 55965-84-9	corrosive			not specified

**Respiratory or skin sensitization:**

Hazardous components CAS-No.	Result	Test type	Species	Method
Isothiazolinone mixture 3:1 (CIT/MIT) 55965-84-9	Sensitizing		guinea pig	not specified

**SECTION 12: Ecological information****General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Do not empty into drains / surface water / ground water.

**12.1. Toxicity**

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Isothiazolinone mixture 3:1 (CIT/MIT) 55965-84-9	LC50	0,22 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test) OECD Guideline 210 (fish early life stage toxicity test)
	NOEC	0,098 mg/l	Fish	28 d	Oncorhynchus mykiss	
Isothiazolinone mixture 3:1 (CIT/MIT) 55965-84-9	EC50	0,12 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
	EC50	0,0052 mg/l	Algae	48 h	Skeletonema costatum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Isothiazolinone mixture 3:1 (CIT/MIT) 55965-84-9	NOEC	0,00064 mg/l	Algae	48 h	Skeletonema costatum	OECD Guideline 201 (Alga, Growth Inhibition Test)
	EC20	0,97 mg/l	Bacteria	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Isothiazolinone mixture 3:1 (CIT/MIT) 55965-84-9	NOEC	0,0036 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

**12.2. Persistence and degradability**

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Isothiazolinone mixture 3:1 (CIT/MIT) 55965-84-9	inherently biodegradable	aerobic	100 %	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
	readily biodegradable	aerobic	> 60 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

**12.3. Bioaccumulative potential / 12.4. Mobility in soil**

Hazardous components CAS-No.	LogPow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Isothiazolinone mixture 3:1 (CIT/MIT) 55965-84-9		3,6		calculation		QSAR (Quantitative Structure Activity Relationship) OECD Guideline 117 (Partition Coefficient (n- octanol / water), HPLC Method)
Isothiazolinone mixture 3:1 (CIT/MIT) 55965-84-9	-0,71 - 0,75				20 °C	

**12.5. Results of PBT and vPvB assessment**

Hazardous components CAS-No.	PBT/vPvB
Isothiazolinone mixture 3:1 (CIT/MIT) 55965-84-9	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**12.6. Other adverse effects**

No data available.

**SECTION 13: Disposal considerations****13.1. Waste treatment methods**

Product disposal:  
Dispose of waste and residues in accordance with local authority requirements.

Disposal of uncleaned packages:  
Use packages for recycling only when totally empty.

Waste code  
080410

## SECTION 14: Transport information

- 14.1. UN number**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.2. UN proper shipping name**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.3. Transport hazard class(es)**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.4. Packing group**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.5. Environmental hazards**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.6. Special precautions for user**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**  
not applicable

## SECTION 15: Regulatory information

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content 0 %  
(VOCV 814.018 VOC regulation  
CH)

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.



## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H301 Toxic if swallowed.
- H310 Fatal in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H330 Fatal if inhaled.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.

**Further information:**

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**