# **Data Sheet**

# Silicate Render KR

Brillux

Silikat-Putz KR

K2 3631

Figure 1 and a second and a second

Mineral decorative render, in scraped render structure, for exterior use





**Farbsystem** 

# Field of application

For obtaining a decorative, weather-resistant surface on silicifying, mineral exterior substrates, e.g., flat exterior plaster surfaces (compressive strength category CS II - CS IV, compressive strength > 2 N/mm²), and in Brillux ETICS Systems. On surfaces with long exposure to dampness (depending on the location and construction, as well as on ETICS) there is a risk of algae or fungal infestation. For these surfaces we recommend using the "Protect Quality" of Silicate Render (see further details about this under Note).

## **Properties**

- for exterior use
- good adhesion to the substrate by silification
- extremely water-vapor-permeable
- easily texturable
- certified in system build-up as a top coat in the Brillux ETIC system
- optionally available for exterior use in Protect quality (film protection against algal and fungal infestation on the coating)

# **Material description**

Standard color shades 0095 white

Light color shades can be mixed using the Brillux Color System.

Additional color shades available on request.

**Types and texture** Silicate Render KR K1 3657 scraped render structure

Silicate Render KR K2 3631 scraped render structure Silicate Render KR K3 3641 scraped render structure

Base material Potassium water glass with organic stabilizers

**Density** Approx. 1.8 to 2,0 g/cm<sup>3</sup>

Packaging 0095 white: 25 kg

Color system: 25 kg

en Date: 25.11.2021



#### Use

**Thinning** If necessary, depending on the surface porosity and object location

slightly with water.

**Tinting** Do not tint.

Compatibility Can only be mixed with materials of the same type and those specified

in this Data Sheet.

**Application** Stir Silicate Render KR thoroughly before use with a powerful stirring

device (at least 900 Watts) and right hand spiral stirring bar (render stirring bar). The product should be applied with a stainless steel trowel or with a suitable worm pump. Smooth down the applied Silicate Render to its grain thickness. Depending on the wished structure rub down with the Synthetic Trowel 3791 or the Polyurethane Trowel 3781. To avoid overlapping apply the render wet on wet. For larger areas apply render

with more workers.

Consumption Silicate Render KR K1 3657 approx. 3,0 kg/m<sup>2</sup>

Silicate Render KR K2 3631 approx. 3,4 kg/m² approx. 4,0 kg/m²

Determine the exact consumption by means of a test application on the

object to be coated.

**Application temperature** Do not apply if the air and object temperature is below +8 °C or higher

than +30 °C. These temperature limits must be complied with even

during the curing time.

**Tool cleaning** Clean tools immediately after use with water.

# Drying (+20 °C, 65 % relative humidity)

Surface dry after about 24 hours. Dried through after about 5 days. A minimum drying time of at least 12 hours should be kept between the individual coatings (priming, intermediate coating and render coating). Allow longer drying times at a lower temperature and/or higher air humidity.

# Storage

Store in a cool, dry and frost-free place. Reseal opened containers tightly. Use material within 12 months.

# Declaration

### Product code BSW40

Comply with the specifications in the current Safety Data Sheet.



# Coating build-up

## Substrate preparation

The substrate must be capable of being silified, solid, dry, clean, loadbearing and free from efflorescence, sinter layers, separating agents, corrosion promoting components or other compounds affecting intermediate layers. A background moisturizing of the render must be excluded e. g. cracks, connections etc. Check existing coatings for their suitability, load-bearing capacity and adhesive properties. Remove defective and unsuitable coatings thoroughly and dispose of them in accordance with the applicable regulations. Lightly sand and clean smooth, compact substrates. Clean areas infested with fungus or algae thoroughly and treat them with Universal Disinfectant 542\*. (\*Use biocide products with care. Always read the label and product information before use.) Treat replastered areas with a fluorine primer. Allow reinforcement plaster to dry for at least 3 days (at +20°C, 65% rel. humidity) before applying Silicate Render. Apply a prime and/or intermediate coat to the substrate as required. Also see VOB Part C, DIN 18363, Section 3.

### Render coating, exterior

Substrate	Prime coat	Intermediate coat 2) 3)	Top coat
Reinforcement plaster, e.g. in Brillux ETICS 1)			
Untreated, normal and slightly porous surfaces, e.g. exterior plaster (compressive strength category CS II–CS IV) 5)		Silicate Brush Filler 3639	Silicate Render KR <sup>4)</sup>
Highly absorbent substrates, e.g. exterior plaster (compressive strength category CS I–CS IV) 5), intact mineral coatings	2x wet-on-damp Fondosil 1903, diluted 1 : 1 with water		

<sup>&</sup>lt;sup>1)</sup> Do not use Silicate Render KR on Qjusion Organic 3712 or Qjusion Organic SK 3726.



<sup>&</sup>lt;sup>2)</sup>Not required with a white top coat Silicate Render KR (scraped render structure) and with reinforcement plaster with ETICS Powder Adhesive 3550.

<sup>&</sup>lt;sup>3)</sup> With colored top coat use Silicate Brush Filler 3639 in conjunction with the tinted render color.

<sup>&</sup>lt;sup>4)</sup> When applying an additional colored coat of silicate facade paint, the render coating should already be tinted to a coordinated color shade.

<sup>&</sup>lt;sup>5)</sup> Minimum compressive strength > 2,0 N/mm<sup>2</sup>

**Cover other areas** Carefully cover the surrounding surfaces, especially glass, brick and

natural stone.

Contiguous surfaces On contiguous areas, use only materials of the same production batch

or mix the required quantity of materials.

New mineral substrates Before coating wait at least 14 days, preferably 4 weeks, for the curing

and drying of new mineral substrates, especially plaster surfaces. Depending on weather conditions and the season, the drying process

may take longer.

**Colored coating on ETICS** Colored coatings on ETIC systems with a light reflective value ≥ 20 can

be created without restrictions. If colors with a light reflective value < 20 are to be applied, the color shade's usability must be clarified in

consultation with the Brillux consulting service.

As "Protect" quality Silicate Render KR comes with preservatives and should only be used

for exterior applications for this reason. The preservatives used and, in particular, the quality labeled as "Protect" minimize or delay the risk of algae and fungal infestation. If, additionally, preventive protection is required additionally, we recommend applying two additional coats using Extrasil 1911 as "Protect Quality", for example. With the current state of the art, a permanent protection against algal and fungal

infestation cannot be guaranteed.

Surface irregularities after Due to the chemical curing process, color and surface irregularities can

> occur depending on the weather conditions. Such effects are not technical or functional defects, and no complaints are accepted in this

context.

drying

grains

**Equalizing coat for colored** In the case of colored render coats, a equalizing coat using Extrasil design

1911 should be applied after allowing for a sufficient drying time

(approx. 4 to 5 days, depending on weather).

**Characteristically structural** The additives used in the renders are natural products which may be

> visible as slightly darker structural grains. This is a typical character and natural feature of render coats. This is no technical or functional defect

and must not give rise to any complaints for this reason.

Protection of the coat During processing, drying and hardening, the surfaces should be

protected against sun impact, strong wind and moisture impact, e.g. by

covering them with a tarpaulin.

On horizontal surfaces Do not use render coatings on horizontal surfaces. Projecting building

components, e.g. window sills, molding, wall copings, must be covered

properly to prevent streaks of dirt and moisture penetration.

**Further information** Follow the instructions in the data sheets of the products used.



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Brillux Weseler Straße 401 48163 Münster GERMANY Phone +49 251 7188-0 Fax +49 251 7188-105 info@brillux.de www.brillux.com

